





# TEST REPORT IEC 60529

# Degrees of protection provided by enclosures (Ip code)

Tested by (name + signature)........... Şükran Akbay Witnessed by (name + signature)....: Supervised by (name + signature)....: Approved by (name + signature) .....: Tayfun Özcan Date of issue ...... 04.12.2012 TUV RHEINLAND Uluslararası Standartlar Sertifikasyon ve Denetim Testing Laboratory ..... A.Ş Address...... Saniye Ermutlu Sokak No:12 Çolakoğlu Plaza B Blok Kozyatağı/İstanbul A.Ş Testing address ...... Saniye Ermutlu Sokak No:12 Çolakoğlu Plaza B Blok Kozyatağı/İstanbul Address....: Kemaliye Mah. Gülbahar Hatun Cad. No:141 Vakfıkebir / Trabzon. Turkiye Test specification: Standard ...... IEC 60529-1:2001-02 Test procedure..... CE Non-standard test method..... N/A Test Report Form No...... IEC60529A TRF Originator .....: IMQ

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Master TRF...... Dated 2006-06

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...... Test item description ... Room heater

Trade Mark .....: cemsan

Manufacturer ...... CEMSAN Elektrikli Cihazlar Sanayi ve Ticaret Ltd. Şti.

Model and/or Type reference ...... BLADE

Summary of testing:

Within this test report BLADE model of wall mounted heater was tested according to:

IEC 60529-1:2001-02

IP X5 and IP 5X requirements could be achieved and the above mentioned test item passes.



#### **Test specifications:**

#### Test 1 IP5X:

Degrees of protection against solid foreign objects indicated by the first characteristic numeral (Dust Protected).

The test is made using a dust chamber incorporating the basic principles whereby the powder circulation pump may be replaced by other means suitable to maintain the talcum powder in suspension in a closed test chamber.

The talcum powder used is able to pass through a square-meshed sieve the nominal wire diameter of which is  $50\mu$ m and the nominal width of a gap between wires  $75\mu$ m. The amount of talcum powder to be used is 2kg per cubic meter of the test chamber volume.

The enclosure under test is supported in its normal operating position inside the test chamber, but it is not connected to a vacuum pump. Any drain-hole normally open is left open for the duration of the test. The test is continued for a period of 8h.

If it is impracticable to test the complete enclosure in test chamber, one of the following procedures shall be applied.

#### TEST2 IPX5:

Degrees of protection against water indicated by the second characteristic numeral (Protected against water jets).

The samples are mounted as in normal use in the center of a wooden board having dimensions which are 17 cm in excess of those of the orthogonal projection of the appliance on the board.

Water projected in jets against the enclosure from any direction has no harmful effects.

The test is made by spraying the enclosure from all practicable directions with a stream of water from a standard test nozzle.

The conditions to be observed are as follows

- Internal diameter of the nozzle is 6,3mm
- Delivery rate, 12.5l/min+-5 %
- Water pressure is adjusted to achieve the specified delivery rate
- Core of the substantial stream: circle of approximately 40mm diameter at 2,5m distance from nozzle.
- The enclosure is tested for 1 min in each of four fixed positions of tilt. The total duration of the test is 4 min.
- Distance from nozzle to enclosure surface: between 2,5m and 3 m.

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Test item particulars :	Heater
- Classification of installation and use :	Wall mounted, IP 55
- Supply Connection :	Power cord with plug
Possible test case verdicts:	
- test case does not apply to the test object	N/A
- test object does meet the requirement	P(Pass)
- test object does not meet the requirement	F(Fail)
Testing	
Date of receipt of test item	26.11.2012
Test item receipt number	2012-130-B-01
Test item serial number	N/A (engineering sample)
Date(s) of performance of tests	26.11.2012-28.11.2012
l	

#### **General remarks:**

The test results presented in this report relate only to the object tested.

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"(see Enclosure #)" refers to additional information appended to the report.

Throughout this report a comma is used as the decimal separator.

#### **General product information**

The product tested is a class I electrical wall mounted room heater used in IP 55 conditions.

<sup>&</sup>quot;(see appended table)" refers to a table appended to the report.



## Photos:

Photo 1: Front view

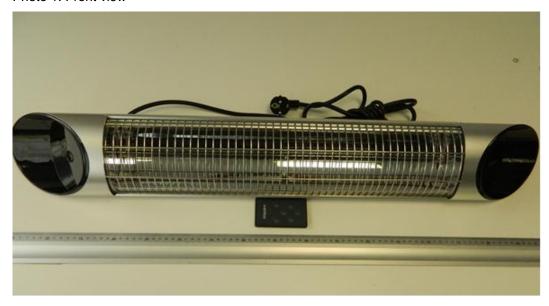


Photo 2: Rear view

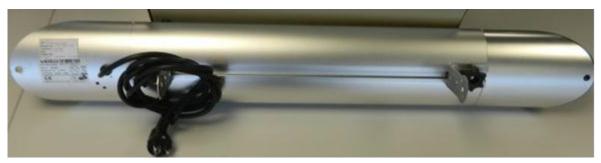


Photo 3: Left side view

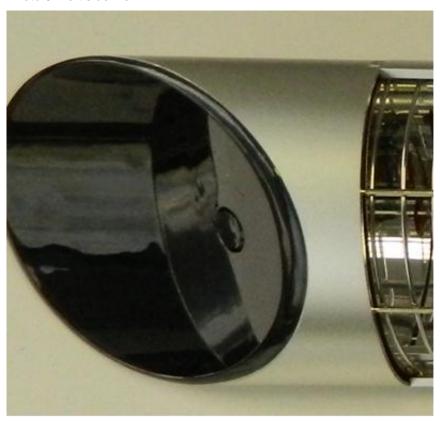


Photo 4: Right side view



Photo 5: Right side inside view

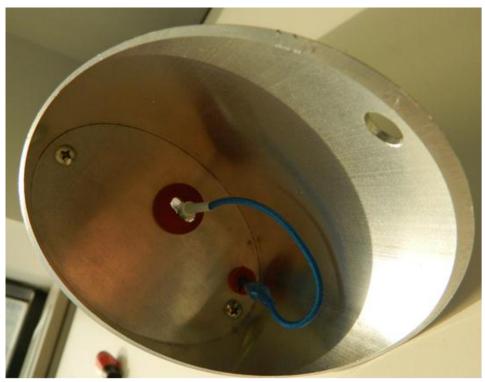


Photo 6: PCB connections

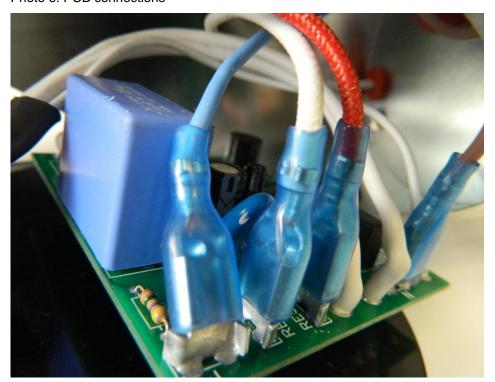
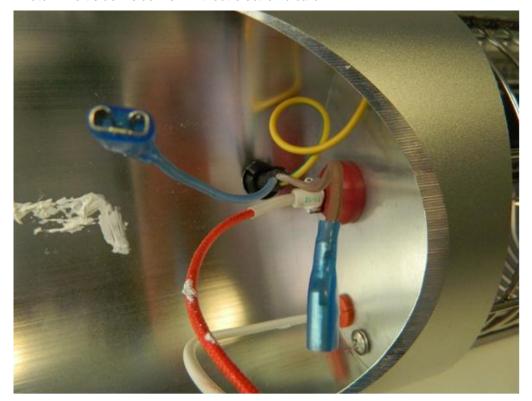


Photo 7: Left side inside view without electronic card





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Clause	Requirement – Test	Result	Verdict

5	AND AGAINST SOLID	DEGREES OF PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS AND AGAINST SOLID FOREIGN OBJECTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL		
5	The designation with a financial implies that co 5.1and 5.2 are met.  The first characteristic r		Р	
	the enclosure provides against access to hazar preventing or limiting the of the human body or a person;	dous parts by e ingress of a part		Р
	and simultaneously the protection of equipment solid foreign objects.			Р
	An enclosure shall only stated degree of protect first characteristic nume with all lower degrees o	tion indicated by the eral if it also complies		Р
	However, the tests esta with any one of the lowe protection need not nec provided that these test met if applied	er degrees of essarily be carried out		Р
5.1	Protection against access to hazardous parts			
	Tab. I gives brief descriptions and definitions for the degrees of protection against access to hazardous parts.			
	Degrees of protection listed in table I shall be specified only by the first characteristic numeral and not by reference to the brief description or definition.			Р
	To comply with the conditions of the first characteristic numeral, adequate clearance shall be kept between the access probe and hazardous parts			Р
	The tests are specified	in Clause 12.		Р
	Tab. I-1 Degrees of protection against access to hazardous parts indicated by the first characteristic numeral			—
	First characteristic numeral	Test conditions (Clause)		
	0			N/A
	1	12.2		N/A



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Clause	Requirement – Test		Result	Verdict
	3	12.2		N/A
	4	12.2		N/A
	5	12.2	No access to hazardous parts by access probes	Р
	6	12.2		N/A
	In the case of the first character of protection against access satisfied if adequate clearance should be specified committee in accordance with	to hazardous parts is te is kept. The adequate d by the relevant product in 12.3.	(EN 60529/A1)	Р
	Due to the simultaneous requ the definition "shall not penet	irement specified in Table II, rate" is given in Table I.	(EN 60529/A1)	Р
5.2	Protection against so			
	Tab. II gives brief descr definitions for the degre against the penetration including dust.	es of protection		Р
Degrees of protection listed in Tab II shall only be specified by the first characteristic numeral and not by reference to the brief description or definition.				Р
	The protection against to foreign objects implies to up to numeral 2 in Tab. penetrate the enclosure full diameter of the sphethrough an opening in the	that the object probes II shall not fully This means that the ere shall not pass		Р
	Object probes for nume penetrate the enclosure	rals 3 and 4 shall not		N/A
	Dust-protected enclosure a limited quantity of dust certain conditions.	res to numeral 5 allow		Р
	Dust-tight enclosures to allow any dust to peneti			N/A
	Note Enclosures assign numeral of 1 to 4 generally exclude both irregularly shaped solid foreign objects provided perpendicular dimensions of the object appropriate figure in column 3 of Tab. II.	ned a first characteristic regularly and If that three mutually at exceed the		N/A
	The tests are specified			Р
	Degrees of protection objects indicated by t numeral			



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Clause	Requirement – Test	Result	Verdict		

First characteristic numeral	Test conditions (Clause)		
0			N/A
1	13.2		N/A
2	13.2		N/A
3	13.2		N/A
4	13.2		N/A
5	13.4 13.5		Р
6	13.4 13.6	(EN 60529/A1)	N/A

6		DEGREES OF PROTECTION AGAINST INGRESS OF WATER INDICATED BY THE SECOND CHARACTERISTIC NUMERAL		
	The second characteristic numeral indicates the degree of protection provided by enclosures with respect to harmful effects on the equipment due to the ingress of water.		Р	
	The tests for the second characteristic numeral are carried out with fresh water. The actual protection may not be satisfactory if cleaning operations with high pressure and/or solvents are used.		Р	
	Tab. III gives brief descriptions and definitions of the protection for the degrees represented by the second characteristic numeral.		Р	
	Degrees of protection listed in Tab. III shall be specified only by the second characteristic numeral and not by reference to the brief description or definition.		Р	
	The tests are specified in Clause 14.		Р	
	Up to and including second characteristic numeral 6, the designation implies compliance also with the requirements for all lower characteristic numerals.		Р	
	However, the tests establishing compliance with any one of the lower degrees of protection need not necessarily be carried out provided that these tests obviously would be met if applied.		Р	
	An enclosure designated with second characteristic numeral 7 or 8 only is considered unsuitable for exposure to water jets (designated by second characteristic numeral 5 or 6) and need not comply with requirements for numeral 5 or 6 unless it is dual coded.		N/A	



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Clause	Requirement – Test	Result		
	Enclosures for "versatile meet requirements for experience jets and temporary or c	exposure to both water		N/A
	Enclosures for "restricte considered suitable only continuous immersion a for exposure to water je	ed" application are y for temporary or and unsuitable		N/A
	Tab. III-3  Degrees of protection indicated by the second numeral	against water		_
	Second characteristic numeral	Test conditions (Clause)		
	0			N/A
	1	14.2.1		N/A
	2	14.2.2		N/A
	3	14.2.3		N/A
	4	14.2.4		N/A
	5	14.2.5		Р
	6	14.2.6		N/A
	7	14.2.7		N/A
	8	14.2.8		N/A

7	DEGREES OF PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE ADDITIONAL LETTER		
	The additional letter indicates the degree of protection of persons against access to hazardous parts.	No additional letter	N/A
	Additional letters are only used:		
	if the actual protection against access to hazardous parts is higher than that indicated by the first characteristic numeral;		N/A
	or if only the protection against access to hazardous parts is indicated, the first characteristic numeral being then replaced by an X		N/A
	For example, such higher protection may be provided by barriers, suitable shape of openings or distances inside the enclosure.		N/A



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		IEC 60529		
Clause	Requirement – Test	Verdict		
	Tab. IV gives access p convention as represer human body or objects the definitions for the dagainst access to haza by additional letters.	ntative of parts of the held by a person and egrees of protection		N/A
	An enclosure shall only stated degree of protect additional letter if the e with all lower degrees of	ction indicated by the nclosure also complies		N/A
	However, the tests esta with any one of the low protection need not nee provided that these tes met if applied.	er degrees of cessarily be carried out		N/A
	The tests are specified	in Clause 15.		N/A
	See Annex A for exam	ples of the IP Coding.		N/A
	Tab. IV-4  Degrees of protection hazardous parts indicates			
	Additional letter	Test conditions (Clause)		
	A	15.2		N/A
	В	15.2		N/A
	С	15.2		N/A
	D	15.2		N/A

8	SUPPLEMENTARY LETTERS			
	supplements by a supplement	vant product standard, ntary information may be indicated ementary letter following the second stic numeral or the additional letter.	No supplementary letter	N/A
	Such exceptional cases shall conform with the requirements of this basic safety standard and the product standard shall state clearly the additional procedure to be carried out during tests for such a classification.			N/A
	The letters listed below have already been designated and have the significance as stated:			N/A
	Letter	Significance		
	Н	High-voltage apparatus		N/A



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Clause	Requirement	- Test	Result	Verdict
	M	Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are in motion		N/A
	S	Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are stationary		N/A
	W	Suitable for use under specified weather conditions and provided with additional protective features or processes		N/A
	Other let standard	ters may be used in product s		N/A
	that the o	ence of the letters S and M implies degree of protection does not depend er parts of the equipment are in r not.		N/A
	This may	necessitate tests being done under ditions.		N/A
	with one sufficient	, the test establishing compliance of these conditions is generally , provided that the test in the other obviously would be met if applied		N/A
9	EXAMPL	ES OF DESIGNATIONS WITH THE I	P CODE	_
10	MARKIN	G		_
	specified	irements for marking shall be in the relevant product standard.		Р
		ppropriate, such a standard should cify the method of marking which is to when:	Not required	N/A
	degree o	of an enclosure has a different f protection to that of another part of e enclosure		N/A
		nting position has an influence on the f protection		N/A
	the maxi	mum immersion depth and time are		N/A

Other International Publications quoted in this standard with the

(EN 60529)

Ρ

references of the relevant European Publications

When the International Publication as been

modifications, indicated by (mod), the relevant

TRF No.: IECEN60529A

ZA

ANNEX ZA (NORMATIVE)

EN/HD applies.

modified by CENELEC common



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Clause	Requirement – Test	Result	Verdict		

## Tables of test results:

Test1: IP5X

First characteristic numeral	Information	Result
5	Dust-protected.	Pass (No dust contamination inside the panel)

#### Test2: IPX5

Second characteristic numeral	Information	Result
5	Protected against water jets.	Pass (No water contamination inside the panel)

# **Measuring test equipments:**

Equipment name	Manufacturer	Type code	Last calibration	Next calibration
Dust Chamber IST-E-0309	iTS GmbH	SK1000	-	-
Differental Pressure Transmitter for Dust Chamber IST-E-0310	Honeywell	DPTM 1000	28.06.2012	28.06.2013
Water Jet Hose Nozzles IST-E-0051	Testing Ljubljana	T1-45	-	-
Splash Nozzle IST-E-0054	Testing Ljubljana	T1-43	-	-
RIGID STEEL WIRE IST-E-0092	Testing Ljubljana	T5-51	13.04.2012	13.04.2013
RIGID STEEL WIRE IST-E-0093	Testing Ljubljana	T5-51	13.04.2012	13.04.2013